



What are Occupational Standards (OS)?

- OS describe what individuals need to do, know and understand in order to carry out a particular job role or function
- OS are performance standards that individuals must achieve when carrying out functions in the workplace, together with specifications of the underpinning knowledge and understanding



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Introduction

Qualifications Pack - Cast House Junior Operator

SECTOR: Iron & Steel

SUB-SECTOR: Steel

REFERENCE ID: ISC/Q0406

ALIGNED TO: NCO-2004/NIL

Title of Job: The job is about cleaning /preparation of the cast house, hot metal/slag runners, preparation of mud-gun/tap hole drill machine, making tap hole and metal runners, proper heating etc. before the cast. This also involves tap hole maintenance/preparation, though preparation, metal/slag runner preparation, diamond crossing preparation, diamond crossing preparation, mud gun cleaning/filling, drill bar/poking rod changing, spout jam removal, maintain housekeeping, making hook, poking rod, clay spoon, dali etc.

Personal Attributes: This job requires the individual to work independently as well as in teams. He should be physically fit, not having colour blindness , having analytical skills, problem solving attitude, high concentration levels and willingness to work in a factory environment.



Job Details

Qualifications Pack Code	ISC/Q0406		
Job Role	Cast House Junior Operator		
Credits(NSQF)	TBD	Version number	1.0
Industry	Iron & Steel	Drafted on	12/11/2014
Sub-sector	Steel	Last reviewed on	25/03/2015
Occupation	Iron Making	Next review date	25/03/2016

Job Role	Cast House Junior Operator
Role Description	The job is about cleaning /preparation of the cast house, hot metal/slag runners, preparation of mud-gun/tap hole drill machine, making tap hole and metal runners, proper heating etc. before the cast. This also involves tap hole maintenance/preparation, trough preparation, metal/slag runner preparation, diamond crossing preparation, diamond crossing preparation, mud gun cleaning/filling, drill bar/poking rod changing, spout jam removal, maintain housekeeping, making hook, poking rod, clay spoon, dali etc.
NSQF level	2
Minimum Educational Qualifications	Class 8 th Pass
Maximum Educational Qualifications	Class 10 th Pass
Training (Suggested but not mandatory)	<ul style="list-style-type: none"> • Reading and writing report • 2 weeks on job training (mandatory) • Induction training on overview of blast furnace operation • Tap hole preparation and maintenance • Trough, iron runner and slag runner preparation • Mud gun, tap hole drilling machine • Cast house crane functioning • 5S and safety practices
Experience	<ul style="list-style-type: none"> • 1-2 years' experience in the similar function • In lieu of minimum qualification the incumbent should have minimum 1 to 3 years' experience as as assistant to Senior



	Cast House operator
Occupational Standards (OS)	<p>Compulsory:</p> <p>ISC/N0422: Understand the assigned job of cast house preparation ISC/N0423: Understand the preparation job of cast house and equipment before the cast ISC/N0008: Use basic health and safety practices at the workplace ISC/N0009: Work effectively with others</p> <p>Optional:</p> <p>N/A</p>
Performance Criteria	As described in the relevant NOS units



Definitions

Keywords /Terms	Description
Core Skills/Generic Skills	Core Skills or Generic Skills are a group of skills that are key to learning and working in today's world. These skills are typically needed in any work environment. In the context of the NOS, these include communication related skills that are applicable to most job roles.
Function	Function is an activity necessary for achieving the key purpose of the sector, occupation, or area of work, which can be carried out by a person or a group of persons. Functions are identified through functional analysis and form the basis of NOS.
Job role	Job role defines a unique set of functions that together form a unique employment opportunity in an organization.
Knowledge and Understanding	Knowledge and Understanding are statements which together specify the technical, generic, professional and organizational specific knowledge that an individual needs in order to perform to the required standard.
National Occupational Standards (NOS)	NOS are Occupational Standards which apply uniquely in the Indian context
Occupation	Occupation is a set of job roles, which perform similar/related set of functions in an industry.
Organisational Context	Organisational Context includes the way the organization is structured and how it operates, including the extent of operative knowledge managers have of their relevant areas of responsibility.
Performance Criteria	Performance Criteria are statements that together specify the standard of performance required when carrying out a task.
Qualifications Pack(QP)	Qualifications Pack comprises the set of NOS, together with the educational, training and other criteria required to perform a job role. A Qualifications Pack is assigned a unique qualification pack code.
Qualifications Pack Code	Qualifications Pack Code is a unique reference code that identifies a qualifications pack.
Scope	Scope is the set of statements specifying the range of variables that an individual may have to deal with in carrying out the function which have a critical impact on the quality of performance required.
Sector	Sector is a conglomeration of different business operations having similar businesses and interests. It may also be defined as a distinct subset of the economy whose components share similar characteristics and interests.



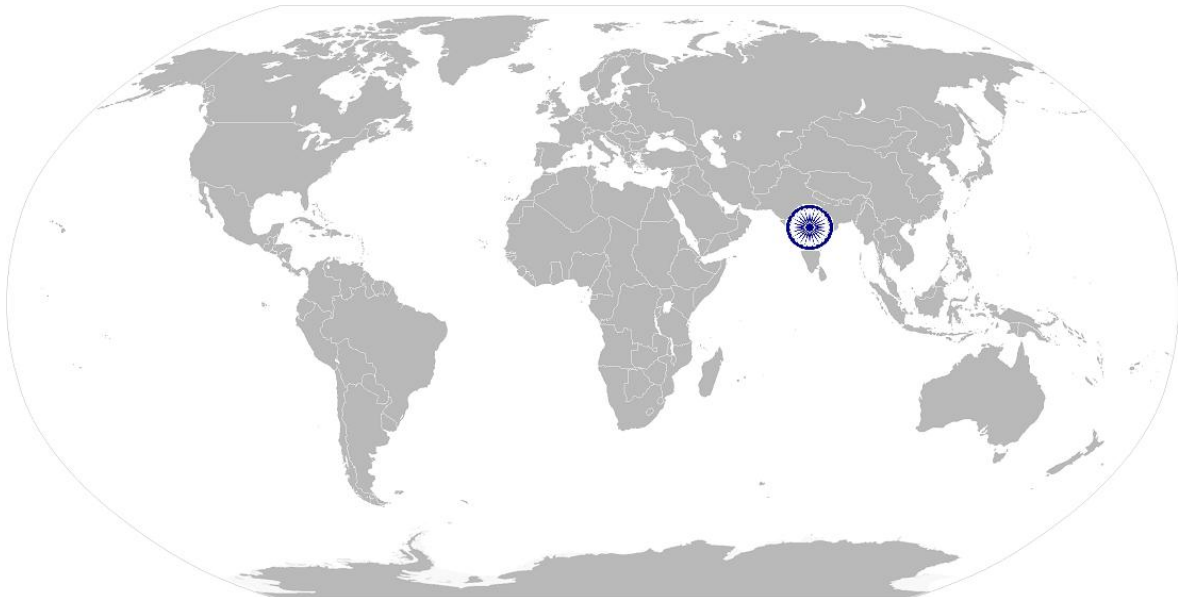
Sub-Sector	Sub-sector is derived from a further breakdown based on the characteristics and interests of its components.
Sub-functions	Sub-functions are sub-activities essential to fulfil the achieving the objectives of the function.
Technical Knowledge	Technical Knowledge is the specific knowledge needed to accomplish specific designated responsibilities.
Unit Code	Unit Code is a unique identifier for a NOS unit, which can be denoted with an 'N'.
Unit Title	Unit Title gives a clear overall statement about what the incumbent should be able to do.
Vertical	Vertical may exist within a sub-sector representing different domain areas or the client industries served by the industry.
Keywords /Terms	Description
NOS	National Occupational Standard(s)
NSQF	National Skills Qualifications Framework
OEM	Original Equipment Manufacturer
OS	Occupational Standard(s)
QP	Qualifications Pack
5 S	Technique of maintaining orderliness –Japanese terminology
CP	Control Plan
WI	Work Instructions
CNC	Computer numerically controlled
OD	Outer diameter
ID	Inner diameter
DTI	Dial test indicators
CO2	Carbon dioxide
CPR	Cardiac pulmonary resuscitation
PPE	Personal protective equipment

Acronyms



ISC/N0422: Understand the assigned job of cast house preparation

National Occupational Standards



Overview

This unit covers the understanding of the assigned job of cast house preparation.



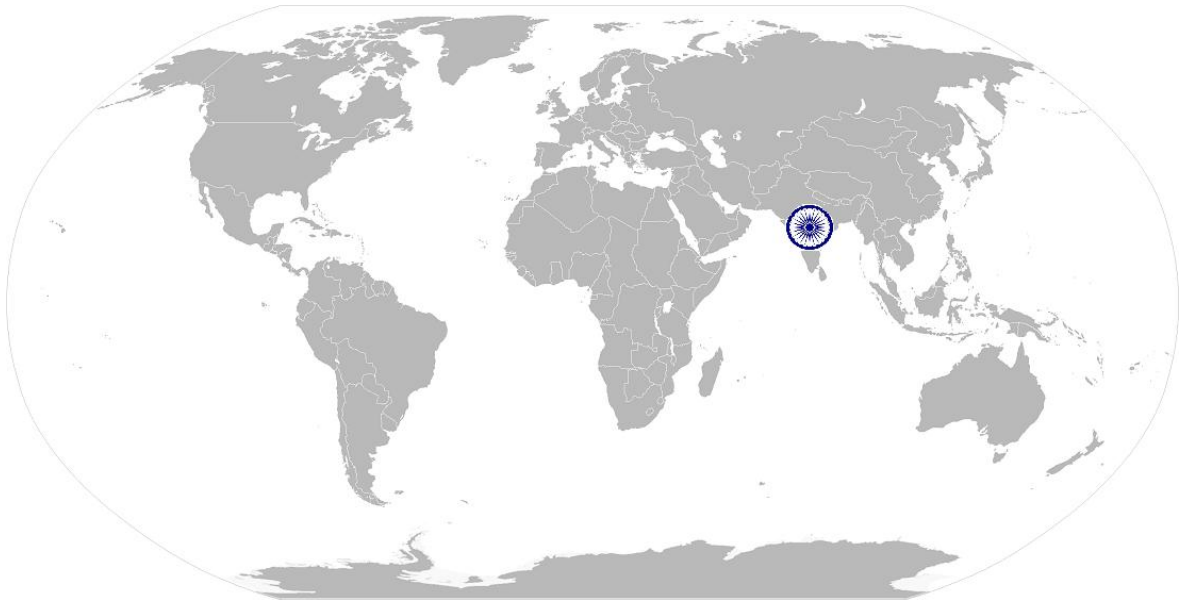
Unit Code	ISC/N0422
Unit Title (Task)	Understand the assigned job of cast house preparation
Description	This unit is about understanding the requirement of the assigned job after receiving the checklist from supervisor, seek any clarification on the requirements of the job and identify the area of work in blast furnace cast house.
Scope	This unit/task covers the following: <ul style="list-style-type: none"> Understand the job in accordance to casting schedule and practice Understand the tools and tackles required to carry out the job
Performance Criteria (PC) w.r.t. the Scope	
Element	Performance Criteria
Understand the job in accordance to casting schedule and practices	To be competent, the user /individual on the job must be able to: PC1. Interpret the log book report for the area to be cleaned PC2. Plan as appropriate to carry out the housekeeping job as per schedule PC3. Understand operation of cast house equipment e.g. mud gun, tap hole drill machine, overhead crane etc. PC4. Understand blast furnace stove including valve operation (hot and cold blast valve) PC5. Understand the functioning of blower, chimney valves and stove changing
Understand the tools and tackles required to carry out the job	To be competent, the user /individual on the job must be able to: PC6. Understand the specific job and required tackles to be used for preparation of cast house, tap hole preparation, runner heating, blow stock, tuyere changing etc. before opening the cast PC7. Make necessary plan for disposing the scrap and debris as per standard process (with the help of tripper/wagon etc.) PC8. Inform the supervisor on completion of the job
Element	Knowledge and Understanding
A. Organisational Context (Knowledge of the Company/ Organisation and its processes)	The user/individual on the job needs to know and understand: KA1. Job specific documents e.g. daily maintenance checklist and importance of the same KA2. Safety policy of the company KA3. Emergency organisation/situation of the specific work site KA4. Risk and impact of not following defined procedures/work instructions KA5. Escalation matrix for reporting identified problems KA6. Cost of equipment and loss for the company that result from damage of equipment and direct / indirect cost of accidents KA7. Implications of delays in operational process



<p>B. Technical Knowledge</p>	<p>The user/individual on the job needs to know and understand:</p> <p>KB1. Capacity of handling equipment KB2. Work practices with the equipment and its applications KB3. Tools and tackles required for handling equipment KB4. Normal running characteristics of relevant equipment KB5. Operation of cast house equipment e.g. mud gun, tap hole drill machine, overhead crane etc. KB6. Function of blast furnace stove including valve operation (hot and cold blast valve, blowers, chimney valves, control and measuring instruments and automatic regulators) KB7. Need for maintaining steady hot blast temperature by operation of stoves KB8. Stock house operation for maintaining charging sequence KB9. Implication of safe working practices throughout KB10. EOT crane signalling</p>
<p>Skills (S) w.r.t. the scope</p>	
<p>Element</p>	<p>Skills</p>
<p>A. Core Skills/ Generic Skills</p>	<p>Writing Skills</p> <p>The user/ individual on the job needs to know and understand how to:</p> <p>SA1. Construct simple sentences and express ideas clearly through written communication SA2. Fill up appropriate activity logs in required format of the company</p> <p>Reading and Understanding Skills</p> <p>The user/individual on the job needs to know and understand how to:</p> <p>SA3. Read and interpret previous shift log book / report SA4. Read and understand health and safety instructions, memos, reports, job cards, etc.</p> <p>Oral Communication (Listening and Speaking skills)</p> <p>The user/individual on the job needs to know and understand how to:</p> <p>SA5. Express statements, opinions or information clearly so that others can hear and understand SA6. Respond appropriately to queries SA7. Communicate with team members and supervisor</p>
<p>B. Professional Skills</p>	<p>Analytical & Problem Solving Skills</p> <p>The user/individual on the job needs to know and understand how to:</p> <p>SB1. Diagnose common problems in the equipment based on visual inspection, sound, temperature etc.</p>



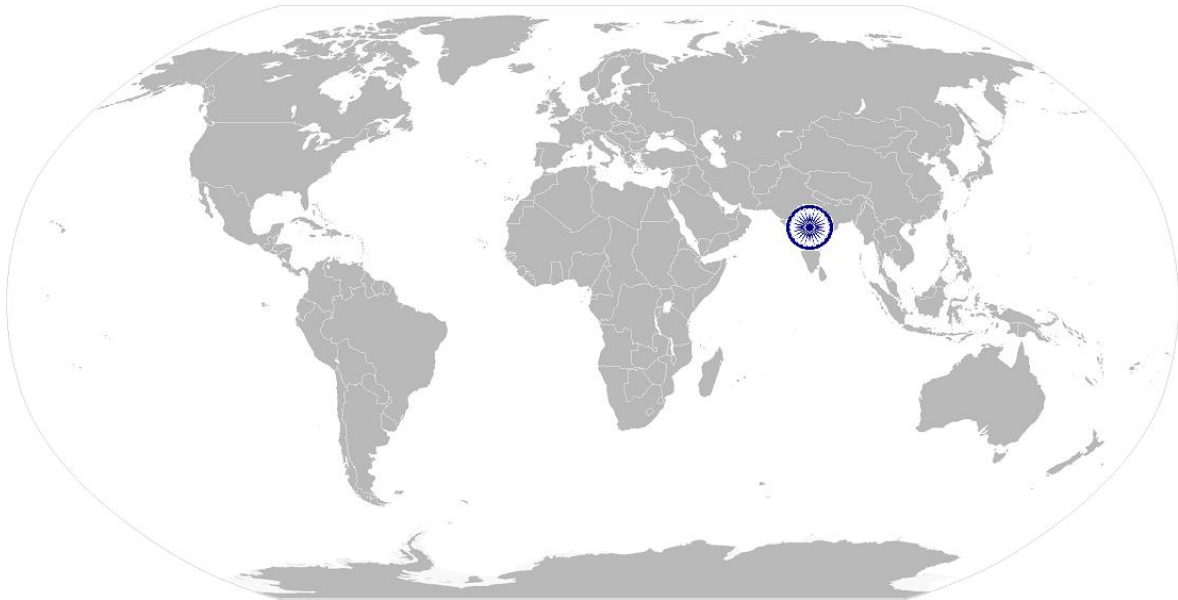
	SB2. Suggest improvements(if any) in maintenance processes based on experience
	Team Work
	The user/individual on the job needs to know and understand how to: SB3. Work in a team in order to achieve better results SB4. Identify and clarify work roles within a team SB5. Communicate and cooperate with others in the team SB6. Seek assistance from fellow team members





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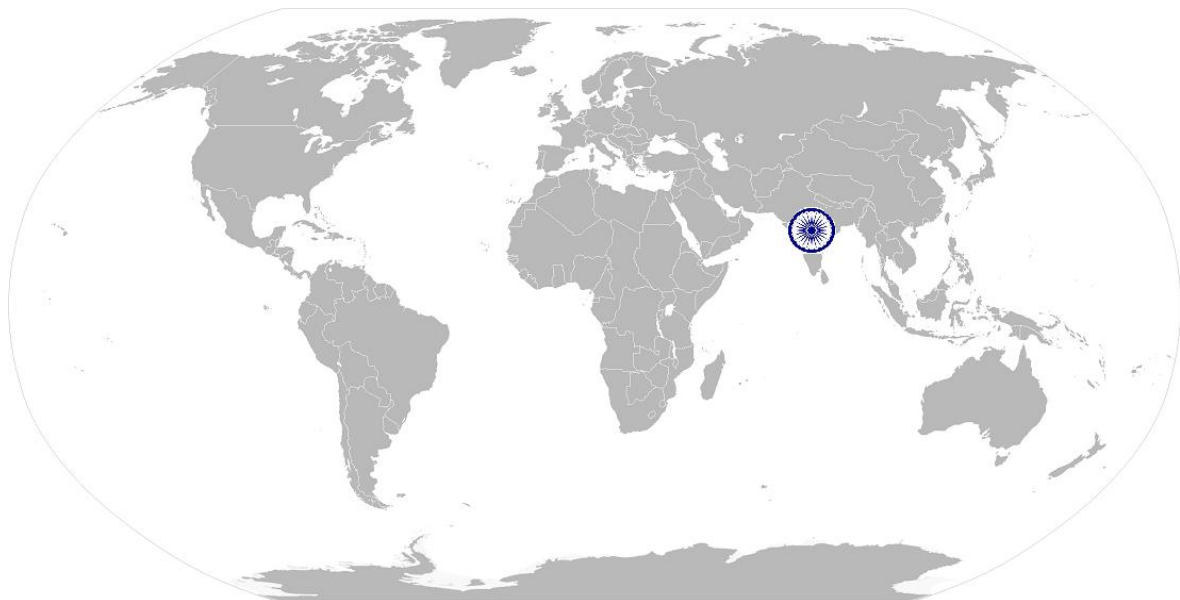
NOS Code	ISC/N0422		
Credits(NSQF)	TBD	Version number	1.0
Industry	Iron and Steel	Drafted on	12/11/2014
Industry Sub-sector	Steel	Last reviewed on	25/03/2015
Occupation	Iron Making	Next review date	25/03/2016





ISC/N0423: Understand the preparation job of cast house and equipment before the cast

National Occupational Standards



Overview

This unit covers the understanding of the preparation job of the cast house and equipment before the cast.



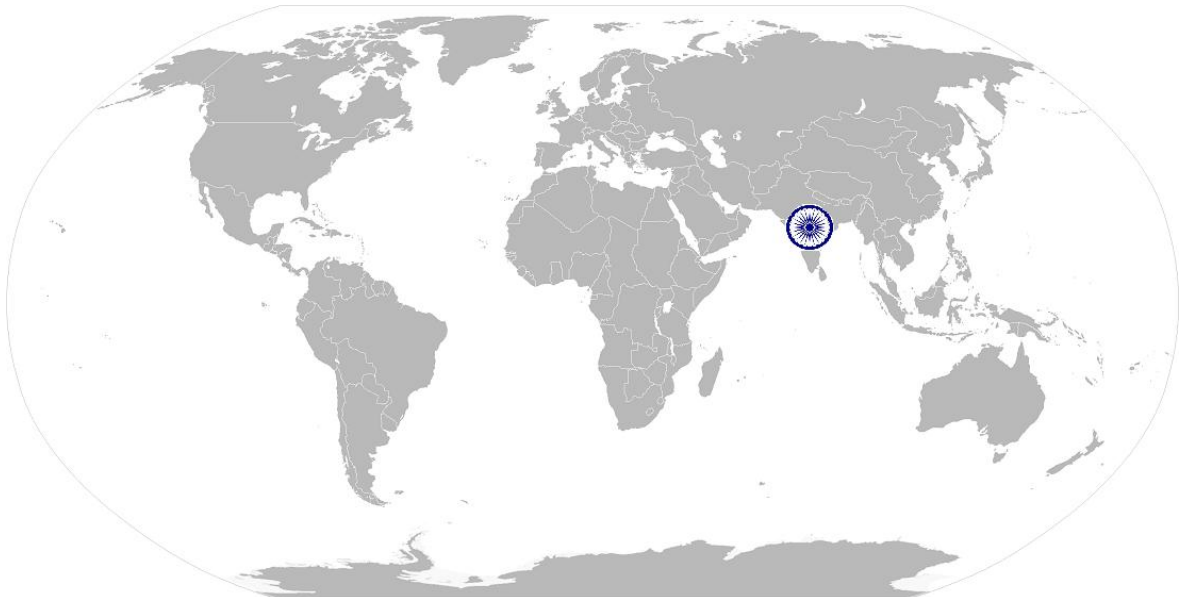
Unit Code	ISC/N0423
Unit Title (Task)	Understand the preparation job of cast house and equipment before the cast
Description	This unit is about understanding the requirement of preparation job of cast house equipment before the cast.
Scope	This unit/task covers the following: <ul style="list-style-type: none"> • Prepare the working area within time frame for maintaining the production schedule • Prepare cast house equipment before opening the cast
Performance Criteria (PC) w.r.t. the Scope	
Element	Performance Criteria
Prepare the working area within time frame for maintaining the production schedule	To be competent, the user /individual on the job must be able to: PC1. Ensure proper housekeeping of the working area before opening the cast PC2. Ensure housekeeping within given time frame to achieve the schedule production target
Prepare cast house equipment before opening the cast	To be competent, the user /individual on the job must be able to: PC3. Understand the job requirement as per log book report of previous shift PC4. Ensure cleaning and heating the trough PC5. Ensure tap hole drill machine and mud gun are kept ready for operation before opening the cast for scheduled production PC6. Ensure all operating valves e.g. hot blast, cold blast, chimney, blow-off etc. of blast furnace stove are in healthy condition PC7. Inform supervisor on completion of the scheduled job PC8. Ensure scrap and other debris as collected are shifted to the necessary location as per plan PC9. Maintain log book as per company format
Element	Knowledge and Understanding
A. Organisational Context (Knowledge of the Company/ Organisation and its processes)	The user/individual on the job needs to know and understand: KA1. Job specific documents e.g. daily maintenance checklist and importance of the same KA2. Safety policy of the company KA3. Emergency organisation of the specific work site KA4. Risk and impact of not following defined procedures/work instructions



	<p>KA5. Escalation matrix for reporting identified problems KA6. Cost of equipment and loss for the company that result from damage of equipment and direct / indirect cost of accidents KA7. Implications of delays in operational process</p>
B. Technical Knowledge	<p>The user/individual on the job needs to know and understand:</p> <p>KB1. Capacity of handling equipment KB2. Work practices with the equipment and its applications KB3. Tools and tackles required for handling equipment KB4. Normal running characteristics of relevant equipment KB5. Operation of cast house equipment e.g. mud gun, tap hole drill machine, overhead crane etc. KB6. Function of blast furnace stove including valve operation (hot and cold blast valve, blowers, chimney valves, control and measuring instruments and automatic regulators) KB7. Need for maintaining steady hot blast temperature by operation of stoves KB8. Stock house operation for maintaining charging sequence KB9. Implication of safe working practices throughout</p>
Skills (S) w.r.t. the scope	
Element	Skills
A. Core Skills/ Generic Skills	Writing Skills
	<p>The user/ individual on the job needs to know and understand how to:</p> <p>SA1. Construct simple sentences and express ideas clearly through written communication SA2. Fill up appropriate activity logs in required format of the company</p>
	Reading and Understanding Skills
	<p>The user/individual on the job needs to know and understand how to:</p> <p>SA3. Read and interpret previous shift log book / report SA4. Read and understand health and safety instructions, memos, reports, job cards etc.</p>
A. Core Skills/ Generic Skills	Oral Communication (Listening and Speaking skills)
	<p>The user/individual on the job needs to know and understand how to:</p> <p>SA5. Express statements, opinions or information clearly so that others can hear and understand SA6. Respond appropriately to queries SA7. Communicate with team members and supervisor</p>
B. Professional Skills	Analytical Thinking



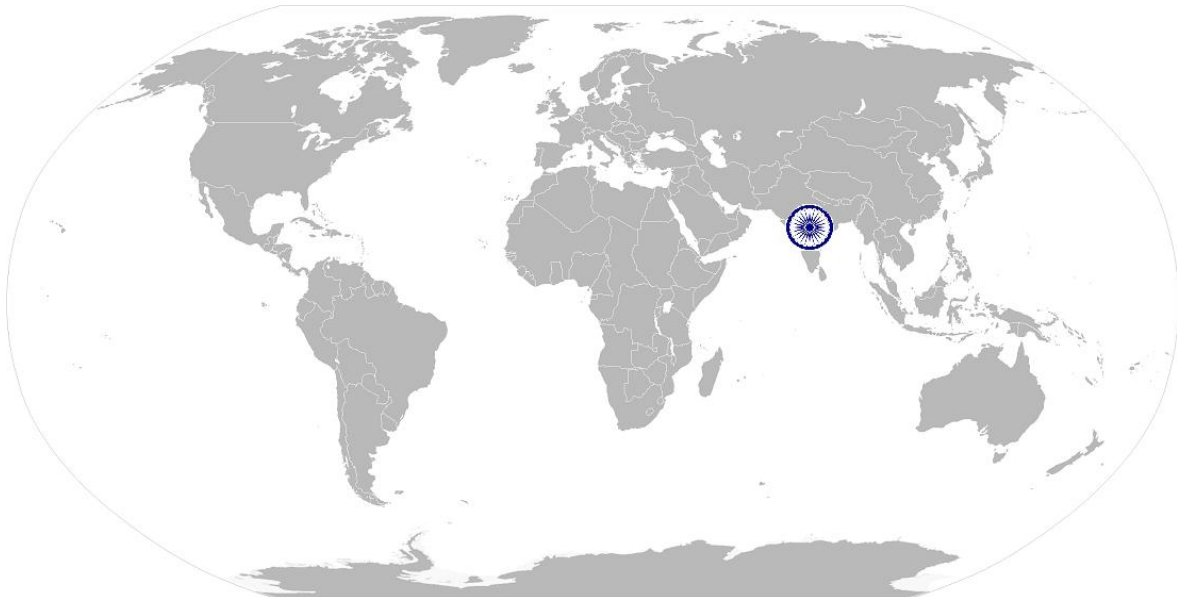
	<p>The user/individual on the job needs to know and understand how to:</p> <p>SB1. Diagnose common problems in the equipment based on visual inspection, sound, temperature etc. SB2. Suggest improvements(if any) in maintenance processes based on experience</p>
	Team Work
	<p>The user/individual on the job needs to know and understand how to:</p> <p>SB3. Work in a team in order to achieve better results SB4. Identify and clarify work roles within a team SB5. Seek assistance from team members</p>





NOS Version Control:

NOS Code	ISC/N0423		
Credits(NSQF)	TBD	Version number	1.0
Industry	Iron and Steel	Drafted on	12/11/2014
Industry Sub-sector	Steel	Last reviewed on	25/03/2015
Occupation	Iron Making	Next review date	25/03/2016





ISC/N0008: Use basic health and safety practices at the workplace



National Occupational Standards

Overview

This unit covers health, safety and security at the workplace. This includes procedures and practices that candidates need to follow to help maintain a healthy, safe and secure work environment.



Unit Code	ISC/N0008
Unit Title (Task)	Use basic health and safety practices at the work place
Description	<p>This OS unit is about knowledge and practices relating to health, safety and security that candidates need to use in the workplace. It covers responsibilities towards self, others, assets and the environment.</p> <p>It includes understanding of risks and hazards in the workplace, along with common techniques to minimize risk, deal with accidents, emergencies, etc.</p>
Scope	<p>This unit/task covers the following:</p> <ul style="list-style-type: none"> • Health and safety procedures • Fire safety procedures • Emergencies, rescue and first aid procedures
Performance Criteria (PC) w.r.t. the Scope	
Element	Performance Criteria
Health and safety procedures	<p>The user/individual on the job should be able to:</p> <p>PC1. Use protective clothing/equipment for specific tasks and work conditions</p> <p>Protective clothing includes:</p> <ul style="list-style-type: none"> • Leather or asbestos gloves • Flame proof aprons • Flame proof overalls buttoned to neck • Cuff less (without folds) trousers • Reinforced footwear • Helmets/hard hats • Cap and shoulder covers • Ear defenders/plugs • Safety boots • Knee pads • Particle masks • Glasses/gloves/visors <p>Equipment includes:</p> <ul style="list-style-type: none"> • Hand shields • Machine guards • Residual current devices • Shields • Dust sheets • Respirator <p>PC2. State the name and location of people responsible for health and safety in the workplace</p>



Various areas are listed below:

- On chemical containers
- Equipment
- Packages
- Inside buildings
- Open areas, public places etc.

PC3. State the names and location of documents that refer to health and safety in the workplace

PC4. Identify job-site hazardous work and state possible causes of risk or accident in the workplace

Hazards include:

- Working with electrical and thermal tools and equipment
- Sharp edged and heavy tools
- Heated metals
- Oxyfuel and gas cylinders
- Welding radiation
- Surfaces: sharp, slippery, uneven, chipped, broken, etc.
- Substances: chemicals, gas, oxy-fuel, fumes, dust, etc.
- Physical: working at heights, large and heavy objects and machines, sharp and piercing objects, tools and machines, intense light, loud noise, obstructions in corridors, by doors, blind turns, noise, over stacked shelves and packages, etc.
- Electrical: power supply and points, loose and naked cables and wires, electrical machines and appliances, etc.

PC5. Carry out safe working practices while dealing with hazards to ensure the safety of self and others state methods of accident prevention in the work environment of the job role

Safe working practices include:

- Using protective clothing and equipment
- Putting up and reading safety signs
- Handle tools in the correct manner and store and maintain them properly
- Keep work area clear of clutter, spillage and unsafe object lying casually
- While working with electricity take all electrical precautions like insulated clothing, adequate equipment insulation, use of control equipment, dry work area, switch off the power supply when not required, etc.
- Safe lifting and carrying practices
- Use equipment that is working properly and is well maintained
- Take due measures for safety while working in confined places, trenches or at heights, etc. Including safety harness, fall arrestors etc.

Methods are:

- Training in health and safety procedures
- Using health and safety procedures
- Use of equipment and working practices (such as safe carrying procedures)
- Safety notices, advice
- Instruction from colleagues and supervisors

	<p>PC6. State location of general health and safety equipment in the workplace PC7. Inspect for faults, set up and safely use steps and ladders in general use</p> <p>Faults :</p> <ul style="list-style-type: none"> • Corrosion of metal components • Deterioration • Splits and cracks timber components • Imbalance • Loose rungs • Nuts or bolts, etc. <p>Set up:</p> <ul style="list-style-type: none"> • Firm/level base • Clip/lash down • Leaning at the correct angle, etc. <p>PC8. Work safely in and around trenches, elevated places and confined areas PC9. Lift heavy objects safely using correct procedures PC10. Apply good housekeeping practices at all times. Good housekeeping practices:</p> <ul style="list-style-type: none"> • Clean/tidy work areas • Removal/disposal of waste products • Protect surfaces <p>PC11. Identify common hazard signs displayed in various areas PC12. Retrieve and/or point out documents that refer to health and safety in the workplace</p>
<p>Fire safety procedures</p>	<p>The user/individual on the job should be able to:</p> <p>PC13. Use the various appropriate fire extinguishers on different types of fires correctly.</p> <p>Fire extinguishers:</p> <ul style="list-style-type: none"> • Sand • Water • Foam • Co2 • Dry powder <p>Fires:</p> <ul style="list-style-type: none"> • Class A: Ordinary solid combustibles, e.g. wood, paper, cloth, plastic, charcoal etc. • Class B: Flammable liquids and gases, e.g. gasoline, propane, diesel fuel, tar, cooking oil and similar substances • Class C: Electrical equipment e.g. appliances, wiring, breaker panels etc. (these categories of fires become Class A, B, and D fires when the electrical equipment that initiated the fire is no longer receiving electricity) • Class D: Combustible metals such as magnesium, titanium, and sodium (these fires burn at extremely high temperatures and require special suppression agents) <p>Causes of fires:</p> <ul style="list-style-type: none"> • Heating of metal



	<ul style="list-style-type: none"> • Spontaneous ignition • Sparking, • Electrical heating • Loose fires (e.g. Smoking, welding, etc.) • Chemical fires, etc. <p>PC14. Demonstrate rescue techniques applied during fire hazard PC15. Demonstrate good housekeeping in order to prevent fire hazards PC16. Demonstrate the correct use of a fire extinguisher</p>
<p>Emergencies, rescue and first-aid procedures</p>	<p>The user/individual on the job should be able to:</p> <p>PC17. Demonstrate how to free a person from electrocution PC18. Administer appropriate first aid to victims as required e.g. in case of bleeding, burns, choking, electric shock, poisoning etc. PC19. Demonstrate basic techniques of bandaging PC20. Respond promptly and appropriately to an accident situation or medical emergency in real or simulated environments . few General health and safety equipment are mentioned below :</p> <ul style="list-style-type: none"> • Fire extinguishers • First aid equipment • Safety instruments and clothing • Safety installations, e.g. Fire exits, exhaust fans etc. <p>PC21. Perform and organize loss minimization or rescue activity during an accident in real or simulated environments PC22. Administer first aid to victims in case of a heart attack or cardiac arrest due to electric shock, before the arrival of emergency services in real or simulated cases PC23. Demonstrate the artificial respiration and the CPR Process PC24. Participate in emergency procedures. Emergency procedures are:</p> <ul style="list-style-type: none"> • Raising alarm • Safe/efficient evacuation • Correct means of escape • Correct assembly point • Roll call • Correct return to work <p>PC25. Complete a written accident/incident report or dictate a report to another person, and send report to person responsible Incident Report should capture:</p> <ul style="list-style-type: none"> • Name • Date/time of incident • Date/time of report, • Location • Environment conditions • Persons involved • Sequence of events • Injuries sustained • Damage sustained • Actions taken • Witnesses



	<ul style="list-style-type: none"> • Supervisor/manager notified <p>Documents:</p> <ul style="list-style-type: none"> • Fire notices • Accident reports • Safety instructions for equipment and procedures • Company notices and documents • Legal documents (e.g. Government notices) <p>Job titles:</p> <ul style="list-style-type: none"> • Health and safety officer • First aid officer • Fire officer <p>PC26. Demonstrate correct method to move injured people and others during an emergency</p>
Element	Knowledge and Understanding
<p>A. Organisational Context (Knowledge of the Company/ Organisation and its processes)</p>	<p>The user/individual on the job needs to know and understand:</p> <p>KA1. State the names (and job titles if applicable), and describe where to find, all the people responsible for health and safety in a workplace</p> <p>KA2. State the names and location of documents that refer to health and safety in the workplace</p>
<p>B. Technical Knowledge</p>	<p>The user/individual on the job needs to know and understand:</p> <p>KB3. Meaning of “hazards” and “risks”</p> <p>KB4. Health and safety hazards commonly present in the work environment and related precautions</p> <p>KB5. Possible causes of risk, hazard or accident in the workplace and why risk and/or accidents are possible</p> <p>KB6. Activities and causes of risk and accident</p> <p>KB7. Methods of accident prevention</p> <p>KB8. Safe working practices when working with tools and machines</p> <p>KB9. Safe working practices while working at various hazardous sites</p> <p>KB10. Where to find all the general health and safety equipment in the workplace</p> <p>KB11. Various dangers associated with the use of electrical equipment</p> <p>KB12. Preventative and remedial actions to be taken in the case of exposure to toxic materials.</p> <ul style="list-style-type: none"> • Exposure: ingested, contact with skin, inhaled • Preventative action: ventilation, masks, protective clothing/equipment • Remedial action: immediate first aid, report to supervisor • Materials: solvents, flux, lead <p>KB13. Importance of using protective clothing/equipment while working</p> <p>KB14. Precautionary activities to prevent the fire accident</p> <p>Activities and causes:</p> <ul style="list-style-type: none"> • Physical actions • Reading • Listening to and giving instructions



	<ul style="list-style-type: none"> • Inattention • Sickness and incapacity (e.g. Drunkenness) • Health hazards (e.g. Untreated injuries and contagious illness) <p>KB15. Various causes of fire KB16. Techniques of using the different fire extinguishers KB17. Different methods of extinguishing fire KB18. Rescue techniques applied during a fire hazard KB19. Various types of safety signs and what they mean KB20. Appropriate basic first aid treatment relevant to the condition e.g. Shock, electrical shock, bleeding, breaks to bones, minor burns, resuscitation, poisoning, eye injuries KB21. Content of written accident report KB22. Potential injuries and ill health associated with incorrect manual handling KB23. Safe lifting and carrying practices KB24. Personal safety, health and dignity issues relating to the movement of a person by others KB25. Potential impact to a person who is moved incorrectly</p>
Skills (S) w.r.t. the scope	
Element	Skills
A. Core Skills/ Generic Skills	Reading and Writing Skills
	The user/individual on the job needs to know and understand how to: SA1. Read and comprehend basic content to read labels, charts, signages SA2. Read and comprehend basic English to read manuals of operations SA3. Read and write an accident/incident report in local language or English
	Oral Communication (Listening and Speaking skills)
	The user/individual on the job needs to know and understand how to: SA4. Question co-workers appropriately in order to clarify instructions and other issues SA5. Give clear instructions to co-workers, subordinates others
	Decision Making
	The user/individual on the job needs to know and understand how to: SA6. Make appropriate decisions pertaining to the concerned area of work with respect to intended work objective, span of authority, responsibility, laid down procedure and guidelines
B. Professional Skills	Plan and Organize
	The user/individual on the job needs to know and understand: SB1. Plan and organize their own work schedule, work area, tools, equipment and materials to maintain decorum and for improved productivity

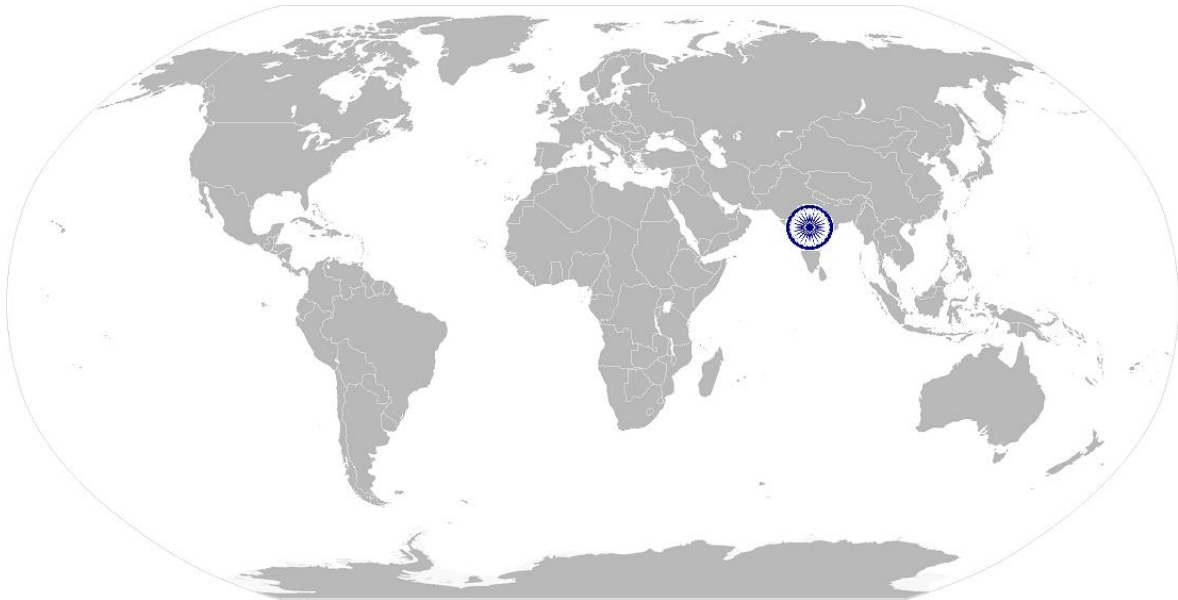


	Working with others
	<p>The user/individual on the job needs to know and understand how to:</p> <p>SB2. Remain congenial while discussing and debating issues with co-workers SB3. Follow appropriate protocols for communication based on situation, hierarchy, organizational culture and practice SB4. Ask for, provide and receive required assistance where possible to ensure achievement of work related objectives SB5. Thank co-workers for any assistance received SB6. Offer appropriate respect based on mutuality and respect for fellow workmanship and authority</p>
	Problem Solving
	<p>The user/individual on the job needs to know and understand how to:</p> <p>SB7. Think through the problem, evaluate the possible solution(s) and suggest an optimum /best possible solution(s) SB8. Identify immediate or temporary solutions to resolve delays SB9. Identify sources of support that can be availed of for problem solving for various kind of problems SB10. Seek appropriate assistance from other sources to resolve problems SB11. Report problems that you cannot resolve to appropriate authority</p>
	Analytical Thinking
	<p>The user/individual on the job needs to know and understand how to:</p> <p>SB12. Identify cause and effect relations in their area of work SB13. Use cause and effect relations to anticipate potential problems and their solution</p>



NOS Version Control

NOS Code	ISC/N0008		
Credits(NSQF)	TBD	Version number	1.0
Industry	Iron and Steel	Drafted on	23/07/2014
Industry Sub-sector	All Departments	Last reviewed on	30/12/2014
Occupation	Iron Making	Next review date	30/12/2015





National Occupational Standards



Overview

This unit covers basic practices that improve effectiveness of working with others in an organisational set-up.



Unit Code	ISC/N0009
Unit Title (Task)	Work effectively with others
Description	This unit covers basic etiquette and competencies that a candidate is required to possess and demonstrate in their behaviour and interactions with others at the workplace.
Scope	<p>This unit/task covers the following:</p> <ul style="list-style-type: none"> • Ensure appropriate communication with superiors, peers and others as applicable at work place • Demonstrate appropriate behaviour and etiquette at work place
Performance Criteria (PC) w.r.t. the Scope	
Element	Performance Criteria
Ensure appropriate communication with superiors, peers and others as applicable at work place	<p>The user/individual on the job should be able to:</p> <p>PC1. Accurately receive information and instructions from the supervisor and fellow workers, getting clarification where required</p> <p>PC2. Accurately pass on information to authorized persons who require it and within agreed timescale and confirm its receipt</p> <p>PC3. Provide information to others clearly, at a pace and in a manner that helps them to understand</p>
Demonstrate appropriate behaviour and etiquette at work place	<p>The user/individual on the job should be able to:</p> <p>PC4. Display helpful behaviour by assisting others in performing tasks in a positive manner, where required and possible</p> <p>PC5. Consult with and assist others to maximize effectiveness and efficiency in carrying out tasks</p> <p>PC6. Display appropriate communication etiquette while working</p> <p>PC7. Display active listening skills while interacting with others at work</p> <p>PC8. Use appropriate tone, pitch and language to convey politeness, assertiveness, care and professionalism</p> <p>PC9. Demonstrate responsible and disciplined behaviours at the workplace</p> <p>PC10. Escalate grievances and problems to</p>
Element	Knowledge and Understanding
A. Organisational Context (Knowledge of the Company/ Organisation and its processes)	<p>The user/individual on the job needs to know and understand:</p> <p>KA1. Legislation, standards, policies, and procedures followed in the company relevant to own employment and performance conditions</p> <p>KA2. Reporting structure, inter-dependent functions, lines and procedures in the work area</p> <p>KA3. Relevant people and their responsibilities within the work area</p> <p>KA4. Escalation matrix and procedures for reporting work and employment related issues</p>



<p>B. Technical Knowledge</p>	<p>The user/individual on the job needs to know and understand:</p> <p>KB1. Various categories of people that one is required to communicate and co-ordinate with in the organization KB2. Importance of effective communication in the workplace KB3. Importance of teamwork in organizational and individual success KB4. Various components of effective communication KB5. Key elements of active listening KB6. Value and importance of active listening and assertive communication KB7. Barriers to effective communication KB8. Importance of tone and pitch in effective communication KB9. Importance of avoiding casual expletives and unpleasant terms while communicating professional circles KB10. How poor communication practices can disturb people, environment and cause problems for the employee, the employer and the customer KB11. Importance of ethics for professional success – KB12. Importance of discipline for professional success KB13. What constitutes disciplined behaviour for a working professional KB14. Common reasons for interpersonal conflict KB15. Importance of developing effective working relationships for professional success KB16. Expressing and addressing grievances appropriately and effectively KB17. Importance and ways of managing interpersonal conflict effectively</p>
<p>Skills (S) w.r.t. the scope</p>	
<p>Element</p>	<p>Skills</p>
<p>A. Core Skills/ Generic Skills</p>	<p>Reading and Writing Skills</p> <p>The user/individual on the job needs to know and understand how to:</p> <p>SA1. Read and comprehend basic content to read labels, charts, signage's SA2. Read and comprehend basic English to read manuals of operations SA3. Read and write an accident/incident report in local language or English</p> <p>Oral Communication (Listening and Speaking skills)</p> <p>The user/individual on the job needs to know and understand how to:</p> <p>SA4. Question co-workers appropriately in order to clarify instructions and other issues SA5. Provide clear instructions to co-workers, subordinates others</p> <p>Decision Making</p>
	<p>The user/individual on the job needs to know and understand how to:</p> <p>SA6. Make appropriate decisions pertaining to the concerned area of work with respect to intended work objective, span of authority, responsibility, laid down</p>

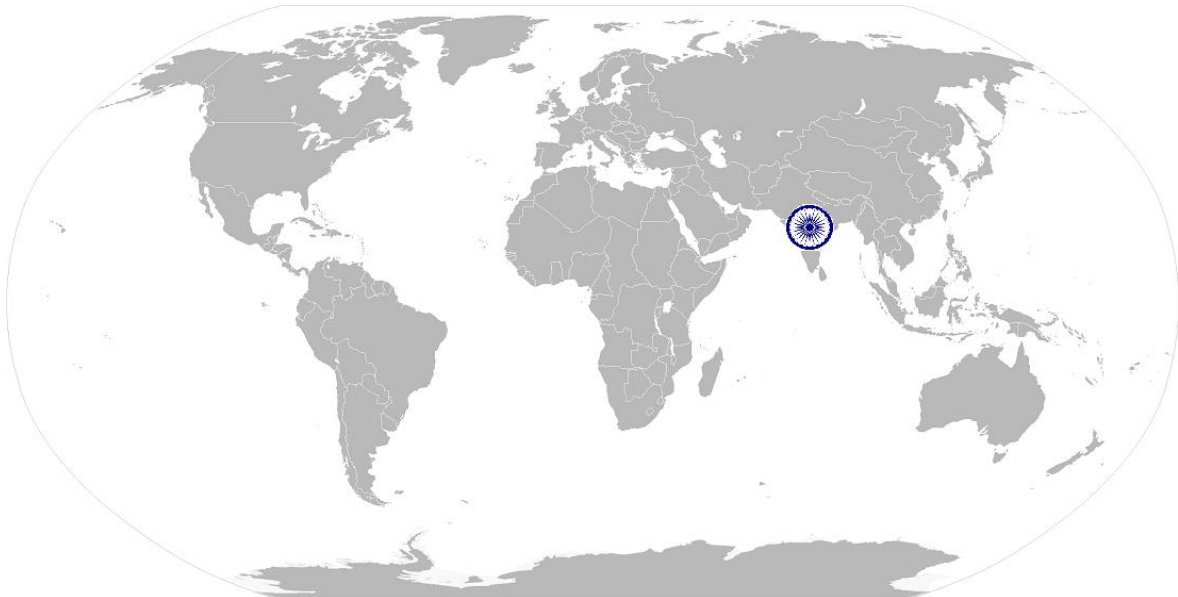


	procedure and guidelines
B. Professional Skills	Plan and Organize
	The user/individual on the job needs to know and understand:
	SB1. Plan and organize their own work schedule, work area, tools, equipment and materials to maintain decorum and for improved productivity
	Working with others
	The user/individual on the job needs to know and understand how to:
	SB2. Remain congenial while discussing and debating issues with co-workers SB3. Follow appropriate protocols for communication based on situation, hierarchy, organizational culture and practice SB4. Ask for, provide and receive required assistance where possible to ensure achievement of work related objectives SB5. Thank co-workers for any assistance received SB6. Offer appropriate respect based on mutuality and respect for fellow workmanship and authority
Problem Solving	
The user/individual on the job needs to know and understand how to:	
SB7. Think through the problem, evaluate the possible solution(s) and suggest an optimum /best possible solution(s) SB8. Identify immediate or temporary solutions to resolve delays SB9. Identify sources of support that can be availed of for problem solving for various kind of problems SB10. Seek appropriate assistance from other sources to resolve problems SB11. Report problems that you cannot resolve to appropriate authority	
Analytical Thinking	
The user/individual on the job needs to know and understand how to:	
SB12. Identify cause and effect relations in their area of work SB13. Use cause and effect relations to anticipate potential problems and their solution	



NOS Version Control

NOS Code	ISC/N0009		
Credits(NSQF)	TBD	Version number	1.0
Industry	Iron and Steel	Drafted on	23/07/2014
Industry Sub-sector	All Departments	Last reviewed on	30/12/2014
Occupation	Iron Making	Next review date	30/12/2015





CRITERIA FOR ASSESSMENT OF TRAINEES

Job Role: Cast House Junior Operator
Qualification Pack: ISC/Q0406
Sector Skill Council: Indian Iron & Steel Sector Skill Council

Guidelines for Assessment:

1. Criteria for assessment for each Qualification Pack will be created by the Sector Skill Council. Each Performance Criteria (PC) will be assigned marks proportional to its importance in NOS. SSC will also lay down proportion of marks for Theory and Skills Practical for each PC.
2. The assessment for the theory part will be based on knowledge bank of questions created by the SSC.
3. Individual assessment agencies will create unique question papers for theory part for each candidate at each examination/training center (as per assessment criteria below)
4. Individual assessment agencies will create unique evaluations for skill practical for every student at each examination/training center based on this criteria.
5. To pass the Qualification Pack , every trainee should score a minimum of 60% in every NOS.
6. In case of successfully passing only certain number of NOS's, the trainee is eligible to take subsequent assessment on the balance NOS's to pass the Qualification Pack.

NOSs	PCs	Marks Allocated			
		Total Marks 1000	Out Of	Theory	Practical
ISC/N0422: Understand the assigned job of cast house preparation	PC1. Interpret the log book report for the area to be cleaned	375	50	15	35
	PC2. Plan as appropriate to carry out the housekeeping job as per schedule		45	15	30
	PC3. Understand operation of cast house equipment e.g. mud gun, tap hole drill machine, overhead crane etc.		50	15	35
	PC4. Understand blast furnace stove including valve operation (hot and cold blast valve)		45	15	30
	PC5. Understand the functioning of blower, chimney valves and stove changing		50	15	35



	PC6. Understand the specific job and required tackles to be used for preparation of cast house, tap hole preparation, runner heating, blow stock, tuyere changing etc. before opening the cast		45	15	30
	PC7. Make necessary plan for disposing the scrap and debris as per standard process (with the help of tripper/wagon etc.)		45	10	35
	PC8. Inform the supervisor on completion of the job		45	10	35
		Total	375	110	265
ISC/N0423: Understand the preparation job of cast house equipment before the cast	PC1. Ensure proper housekeeping of the working area before opening the cast	375	40	10	30
	PC2. Ensure housekeeping within given time frame to achieve the schedule production target		50	15	35
	PC3. Understand the job requirement as per log book report of previous shift		40	10	30
	PC4. Ensure cleaning and heating the trough		40	10	30
	PC5. Ensure tap hole drill machine and mud gun are kept ready for operation before opening the cast for scheduled production		40	10	30
	PC6. Ensure all operating valves e.g. hot blast, cold blast, chimney, blow-off etc. of blast furnace stove are in healthy condition		45	10	35
	PC7. Inform supervisor on completion of the scheduled job		40	10	30
	PC8. Ensure scrap and other debris as collected are shifted to the necessary location as per plan		40	10	30
	PC9. Maintain log book as per company format		40	10	30
		Total	375	95	280
ISC/N0008: Use basic health and safety practices at	PC1. Use protective clothing/equipment for specific tasks and work conditions	150	10	5	5
	PC2. State the name and location of people responsible for health and safety in the workplace		5	0	5



the workplace	PC3. State the names and location of documents that refer to health and safety in the workplace	0	0	0
	PC4. Identify job-site hazardous work and state possible causes of risk or accident in the workplace	10	5	5
	PC5. Carry out safe working practices while dealing with hazards to ensure the safety of self and others state methods of accident prevention in the work environment of the job role	10	5	5
	PC6. State location of general health and safety equipment in the workplace	5	0	5
	PC7. Inspect for faults, set up and safely use steps and ladders in general use	5	0	5
	PC8. Work safely in and around trenches, elevated places and confined areas	5	0	5
	PC9. Lift heavy objects safely using correct procedures	5	0	5
	PC10. Apply good housekeeping practices at all times	0	0	0
	PC11. Identify common hazard signs displayed in various areas	5	5	0
	PC12. Retrieve and/or point out documents that refer to health and safety in the workplace	5	0	5
	PC13. Use the various appropriate fire extinguishers on different types of fires correctly	10	5	5
	PC14. Demonstrate rescue techniques applied during fire hazard	10	5	5
	PC15. Demonstrate good housekeeping in order to prevent fire hazards	0	0	0
	PC16. Demonstrate the correct use of a fire extinguisher	5	0	5
	PC17. Demonstrate how to free a person from electrocution	5	0	5
	PC18. Administer appropriate first aid to victims as required e.g. in case of bleeding, burns, choking, electric shock, poisoning etc.	10	5	5



	PC19. Demonstrate basic techniques of bandaging		5	0	5
	PC20. Respond promptly and appropriately to an accident situation or medical emergency in real or simulated environments		10	5	5
	PC21. Perform and organize loss minimization or rescue activity during an accident in real or simulated environments		5	0	5
	PC22. Administer first aid to victims in case of a heart attack or cardiac arrest due to electric shock, before the arrival of emergency services in real or simulated cases		5	0	5
	PC23. Demonstrate the artificial respiration and the CPR Process		5	0	5
	PC24. Participate in emergency procedures		5	0	5
	PC25. Complete a written accident/incident report or dictate a report to another person, and send report to person responsible		10	5	5
	PC26. Demonstrate correct method to move injured people and others during an emergency		0	0	0
		Total	150	45	105
ISC/N0009: Work effectively with others	PC1. Accurately receive information and instructions from the supervisor and fellow workers, getting clarification where required	100	10	5	5
	PC2. Accurately pass on information to authorized persons who require it and within agreed timescale and confirm its receipt		10	5	5
	PC3. Provide information to others clearly, at a pace and in a manner that helps them to understand		10	0	10
	PC4. Display helpful behaviour by assisting others in performing tasks in a positive manner, where required and possible		10	5	5



PC5. Consult with and assist others to maximize effectiveness and efficiency in carrying out tasks	10	5	5
PC6. Display appropriate communication etiquette while working	10	0	10
PC7. Display active listening skills while interacting with others at work	10	0	10
PC8. Use appropriate tone, pitch and language to convey politeness, assertiveness, care and professionalism	10	5	5
PC9. Demonstrate responsible and disciplined behaviours at the workplace	15	5	10
PC10. Escalate grievances and problems to supervisor	5	0	5
Total	100	30	70

