





# QUALIFICATIONS PACK - OCCUPATIONAL STANDARDS FOR GEM & JEWELLERY INDUSTRY



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# What are Occupational Standards(OS)?

- ➤ OS describe what individuals need to do, know and understand in order to carry out a particular job role or function
- performance standards that individuals must achieve when carrying out functions in the workplace, together with specifications of the underpinning knowledge and understanding

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#### Introduction

#### **Qualifications Pack-Filer and Assembler**

**SECTOR: GEM & JEWELLERY** 

**SUB-SECTOR: Cast and Diamond-Set Jewellery** 

**OCCUPATION:** Filing and Assembling

**REFERENCE ID:** G&J/Q2901

**ALIGNED TO: NCO-2004/ NIL** 

**Filer:** Filer is an important job role in the post-casting process of jewellery making in cast and diamonds-set jewellery segment.

**Brief Job Description:** The indivdual works with numerous hand and machine tools to remove sprues from the cast jewellery piece; rectify casting defects such as porosity, blisters, bubbles, and cracks; and assemble the final jewellery components meant for linking.

**Personal Attributes:** The job requires the individual to have: attention to details; good eyesight; steady hands; nimble fingers in order to assemble very small objects; and ability to work in a process driven team for long hours in sitting position. The individual is expected to have integrity in dealing with precious materials such as gold and diamonds and/or gemstones.



#### Qualifications Pack for Filer and Assembler





Qualifications Pack Code	G&J/Q2901		
Job Role	ı	Filer and Assembler	
Credits (NSQF)	TBD	Version number	1.1
Sector	Gem & Jewellery	Drafted on	29/05/13
Sub-sector	Cast and Diamond-set Jewellery	Last reviewed on	15/06/15
Occupation	Filing and Assembling	Next review date	15/08/16
NSQC Clearance on*		05/08/2015	

Job Role	Filer and Assembler	
Role Description	Removing sprues and extra metal from cast jewellery pieces, smoothening rough edges and surfaces, and assembling the final jewellery components as per design	
NSQF level	3	
Minimum Educational Qualifications*	Preferably 10 <sup>th</sup> standard passed	
Maximum Educational Qualifications*	Not Applicable	
Training	Not Applicable	
Minimum Job Entry Age	18 Years	
Experience	Not Applicable	
Applicable National Occupational Standards (NOS)	Compulsory:  1. G&J/N2901 File and assemble the cast jewellery piece 2. G&J/N9901 Respect and maintain IPR 3. G&J/N9902 Coordinate with others 4. G&J/N9905 Maintain occupational health and safety  Optional: N.A	
Performance Criteria	As described in the relevant OS units	



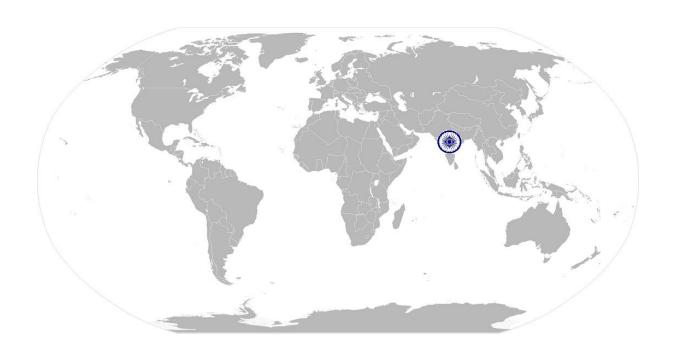






File and assemble the cast jewellery piece

# National Occupational Standard



#### **Overview**

This unit is a key post-casting process in cast and diamond-set jewellery manufacturing, whereby sprues and extra metal is removed from cast jewellery pieces, rough edges are smoothened and final components of the jewellery piece are assembled.









#### File and assemble cast jewellery piece

Unit Code	G&J/N2901
Unit Title (Task)	File and assemble the cast jewellery piece
Description	This OS unit is about removing sprues and extra metal from the cast jewellery piece and assembling final components of jewellery using hand tools and machines
Scope	This unit/task covers the following:
	<ul> <li>Receive the cast jewellery from supervisor:</li> <li>read the job sheet to understand design requirements</li> <li>inspect the jewellery piece for any casting defects that are not repairable and report it to supervisor</li> </ul>
	Clean the cast jewellery pieces:
	cut the cast tree with sprue cutter or a pliers
	<ul> <li>finish the casting stub on a cast piece by roll filing or manual filing</li> <li>rectify all casting defects such as porosity, blisters, bubbles, cracks, etc., by soldering and hammering</li> <li>finish the pieces with file or emery paper or rubber wheel or using tumbling process such as barrel burnishing, centrifugal barrel tumbling, and spindle finishing</li> <li>file grooved, contoured, and irregular surgers of jewellery piece to conform to design specifications</li> <li>Check and rectify the size of jewellery pieces:         <ul> <li>measure the size of jewellery pieces such as ring size, bracelet length, bangles diameter, etc.</li> <li>match sizes with the job sheet</li> <li>check and rectify the dimensions of the ring using ring stick and bangle using bangle stick</li> </ul> </li> <li>Assemble different components of jewellery piece:         <ul> <li>link components as per the design specifications</li> </ul> </li> </ul> <li>solder different components of jewellery pieces including findings</li>
	<ul> <li>finish soldered areas/points for smooth surface</li> <li>Control precious metal and diamond and stones loss:</li> <li>tally jewellery pieces as per the job sheet issued by the supervisor</li> <li>collect precious metal dispersed during the day (dust and fragments) and deposit with supervisor on a daily basis</li> <li>collect and deposit loose diamonds and gemstones to supervisor, daily</li> <li>tally account of jewellery pieces, precious metal, diamond and stones as per the job sheet and deposit to the supervisor</li> </ul>
	<ul> <li>wash hands at the specified wash basin as per the company's policy</li> <li>Send jewellery pieces for quality check:</li> <li>rework as per qc remarks on the defective jewellery pieces</li> <li>return reworked jewellery piece to supervisor</li> </ul>









G&J/N2901 File and assemble cast jewellery piece

G&J/N2901	File and assemble cast jewellery piece		
	ensure timely delivery		
Performance Criteria(P	PC) w.r.t. the Scope		
Element	Performance Criteria		
Filing and assembling	To be competent, the user/individual on the job must be able to:  PC1. remove sprues and extra metal to achieve finish as per design requirement with minimum precious metal, diamond and stone loss  PC2. link components of different product types as per design requirement and utility of the product  PC3. assemble different parts of jewellery piece with required flexibility and durability		
Controlling defects	To be competent, the user/individual on the job must be able to:  PC4. repair the casting defects in the jewellery pieces as per the QC policy of the company		
Productivity	To be competent, the user/individual on the job must be able to: PC5. deliver product in time to the next stage in the process flow PC6. file and assemble number of jewellery pieces as per target deliverable and quality approved by the supervisor		
Quality of output	To be competent, the user/individual on the must be able to: PC7. appropriately finish surfaces required as per QC policy PC8. achieve minimum precious metal and stone loss after filing PC9. achieve maximum number of quality control approved jewellery piece		
Knowledge and Unders	standing (K)		
A. Organizational Context	The user/individual on the job needs to know and understand:  KA1. company's policies on: acceptable limits of gold loss, incentives, quality and delivery standards, safety and hazards, integrity and ipr personnel management and dress code  KA2. work flow involved in jewellery manufacturing process of the company  KA3. importance of the individual's role in the workflow  KA4. reporting structure		
B. Technical Knowledge	The user/individual on the job needs to know and understand: KB1. different types of abrasives for filing KB2. different types of casting defects such as porosity, blisters, bubbles, cracks, etc. KB3. various jewellery grinding, filing and assembling processes KB4. quality standards required KB5. uses of different types of tools for different end results KB6. potential work hazards, particularly, when using soldering torch, tumbler hand and machine tools		









G&J/N2901 File and assemble cast jewellery piece

Ski	ills (S) [Optional]	The and assemble east Jewenery piece
A.	Core Skills/	Basic reading and writing skills
Generic Skills		The user/ individual on the job needs to know and understand how to:  SA1. to read notes and job sheet  SA2. read company rules and compliance documents required to complete the work  Sizing skills  The user/individual on the job needs to know and understand how to:  SA3. measure the ring and bangle size as per the standard ring/bangle sticks used in different parts of the world defined in the job sheet  Teamwork  The user/individual on the job needs to know and understand how to:
		SA4. share work load as required SA5. accept and interpret the design instructions and requirements correctly
	Professional Skills	Reading design
		The user/individual on the job needs to know and understand how to: SB1. interpret the design as per specifications and relate to instructions given by supervisor  Use of tools and machines  The user/individual on the job needs to know and understand how to: SB2. identify tools, equipment and procedures required for removing the sprues and extra metal from the castings SB3. use following key tools, machines and consumables for filing and assembling:  • files – mill files, hand files, joint round edge, half round, knife files, pippin files, square, diamond files, needle files, etc.  • file handles and cleaning tools • emery paper for finishing • rotating grinders • rubber wheel • tumbling machine such as barrel burnishing, centrifugal barrel tumbling, spindle finishing, etc. • ring and bangle sticks • soldering torch • hammers and mallets, saws, pliers and cutters • clamps and vises • fuel (natural gas, propane, acetylene) with air/oxygen • saw frames and saw blades
		<ul> <li>flex shaft motorized handpiece</li> <li>work holders</li> <li>hand pieces</li> <li>flex shaft</li> <li>gauges</li> </ul>









#### File and assemble cast jewellery piece

- magnifiers
- high speed motor
- SB4. operate, maintain, sharpen and repair tools
- SB5. work in a safe environment, i.e., without injuries
- SB6. organise tools and documents required for the job

#### Assembling technique

The user/individual on the job needs to know and understand how to:

- SB7. achieve correct level of soldering in order to join the different components of jewellery piece
- SB8. ensure linking for different product types as per design requirement and utility of the product

#### **Reflective thinking**

The user/individual on the job needs to know and understand how to:

- SB9. plan the grinding and filing process in such a way that improves surface finish and reduces gold losses
- SB10. use correct posture while performing the job of the filing and assembling
- SB11. reduce precious metal loss
- SB12. place the tools on the working bench for effective work management
- SB13. improve productivity and increase efficiency based on past working experience

#### **Critical thinking**

The user/individual on the job needs to know and understand how to:

SB14. use logic and reasoning to identify the probable solutions for correcting defects of cast jewellery pieces





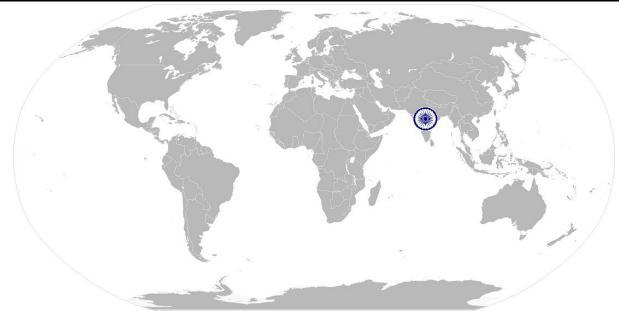




#### File and assemble cast jewellery piece

# **NOS Version Control**

NOS Code	G&J/N2901		
Credits (NSQF)	TBD	Version number	1.1
Industry	Gem & Jewellery	Drafted on	29/05/13
Industry Sub-sector	Cast and Diamond-set Jewellery	Last reviewed on	15/06/15
Occupation	Filing and Assembling	Next review date	15/08/16







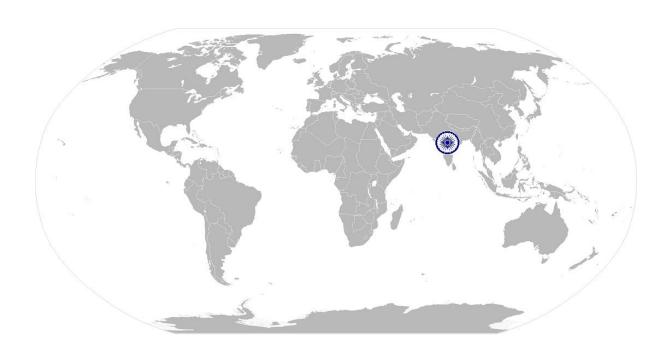




Respect and maintain IPR

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# National Occupational Standard



### **Overview**

This unit is about respecting intellectual property rights of the company's products and designs and avoiding infringement on IPR of other companies.









#### Respect and maintain IPR

Unit Code	G&J/N9901
Unit Title (Task)	Maintain IPR of company and respect IPR of other companies
Description	This OS unit is about protecting company's IPR and avoiding infringement to IPR of other companies
Scope	This unit/task covers the following:
	Protect company's Intellectual Property Rights (IPR)  • prevent leak of new designs to competitors by reporting on time  • be aware of any of company's product or design patents  • report ipr violations observed in the market, to supervisor or company heads
	<ul> <li>Avoid infringement to IPR of other companies</li> <li>read copyright clause of the material published on the internet and any other printed material</li> <li>consult supervisor or senior management when in doubt about using publicly available information</li> <li>report any infringement observed in the company</li> </ul>
Performance Criteria(P	C) w.r.t. the Scope
Element	Performance Criteria
Respecting and Maintaining IPR	To be competent, the user/individual on the job must:  PC1. be able to spot plagiarism and report  PC2. be aware of patents and IPR  PC3. not be involved in IPR violations
Knowledge and Unders	standing (K)
A. Organizational Context	The user/individual on the job needs to know and understand: KA1. company's policies on IPR and plagiarism KA2. reporting structure KA3. company's unique product range
B. Technical Knowledge	The user/individual on the job needs to know and understand: KB1. patents and IPR laws KB2. how IPR protection is important for competitiveness of a company
Skills (S) [Optional]	
A. Core Skills/ Generic Skills	Communication skills  The user/ individual on the job needs to know and understand how to:  SA1. effectively communicate any observed IPR violations or order leaks



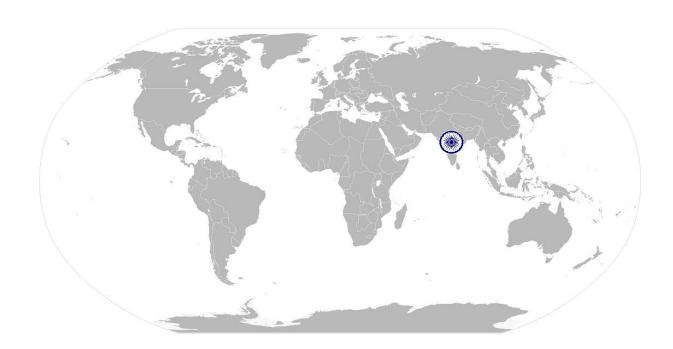






G&J/N9901 Respect and maintain IPR

G 660/11/2201	Respect tha manitum 11 R
B. Professional	Skills Decision making
	The user/individual on the job needs to know and understand how to:
	SA2. report potential sources of violations
	Reflective thinking
	The user/individual on the job needs to know and understand to:
	SA3. learn from past mistakes and report IPR violations on time
	Critical thinking
	The user/individual on the job needs to know and understand how to:
	SA4. spot signs of violations and alert authorities in time







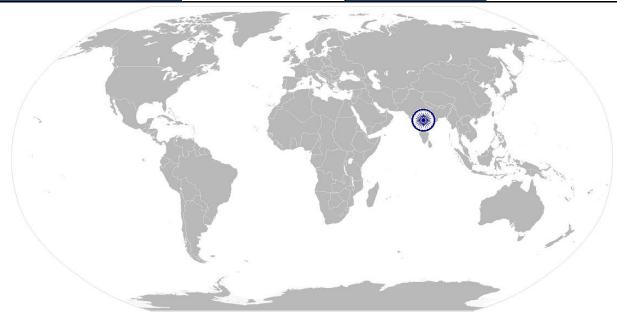




#### Respect and maintain IPR

# **NOS Version Control**

NOS Code	G&J/N9901		
Credits (NSQF)	TBD	Version number	1.1
Industry	Gem & Jewellery	Drafted on	29/05/13
Industry Sub-sector	Cast and Diamond-set Jewellery	Last reviewed on	15/06/15
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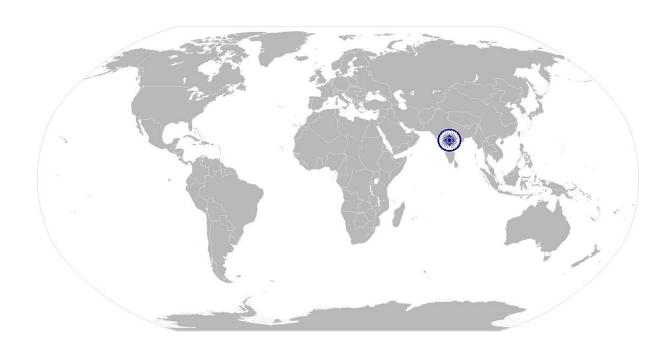




Coordinate with others

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# National Occupational Standard



#### **Overview**

This unit is about team work and level of communication with colleagues or clients. It determines the ability to work as a team member, share work and multi-task in order to achieve the deliverables on schedule.









#### **Coordinate with others**

This OS unit is about communicating with colleagues and seniors in order to achieve smooth and hazard-free work flow  This unit/task covers the following:  Interact with supervisor  • receive work instructions and raw materials from reporting supervisor  • communicate to reporting supervisor about process-flow improvements, product defects received from previous process, repairs and maintenance of tools and machinery as required  • communicate any potential hazards or expected process disruptions  • handover completed work to supervisor  Interact with colleagues within and outside the department	Unit Code	G&J /N9902
Scope  This unit/task covers the following:  Interact with supervisor  receive work instructions and raw materials from reporting supervisor  communicate to reporting supervisor about process-flow improvements, product defects received from previous process, repairs and maintenance of tools and machinery as required  communicate any potential hazards or expected process disruptions  handover completed work to supervisor  Interact with colleagues within and outside the department  work as a team with colleagues and share work as per their or own work load and skills  work with colleagues of other departments  communicate an discuss work flow related difficulties in order to find solutions with mutual agreement  receive feedback from QC and rework in order to complete work on time	Unit Title (Task)	Interact with colleagues and seniors
Interact with supervisor  • receive work instructions and raw materials from reporting supervisor  • communicate to reporting supervisor about process-flow improvements, product defects received from previous process, repairs and maintenance of tools and machinery as required  • communicate any potential hazards or expected process disruptions  • handover completed work to supervisor  Interact with colleagues within and outside the department  • work as a team with colleagues and share work as per their or own work load and skills  • work with colleagues of other departments  • communicate an discuss work flow related slifficulties in order to find solutions with mutual agreement  • receive feedback from QC and rework in order to complete work on time	Description	
Performance Criteria(PC) w.r.t. the Scope	Scope	Interact with supervisor  • receive work instructions and raw materials from reporting supervisor  • communicate to reporting supervisor about process-flow improvements, product defects received from previous process, repairs and maintenance of tools and machinery as required  • communicate any potential hazards or expected process disruptions  • handover completed work to supervisor  Interact with colleagues within and outside the department  • work as a team with colleagues and share work as per their or own work load and skills  • work with colleagues of other departments  • communicate an discuss work flow related difficulties in order to find solutions with mutual agreement
	Performance Crite	eria(PC) w.r.t. the Scope

Element	Performance Criteria		
Interaction with	To be competent, the user/individual on the job must be able to:		
supervisor	PC1. understand the work output requirements		
	PC2. comply with company policy and rule		
	PC3. deliver quality work on time as required by reporting any anticipated reasons		
	for delays		
Interactions with	To be competent, the user/individual on the job must be able to:		
colleagues and other	PC4. put team over individual goals		
departments	PC5. be able to resolve conflicts		
	PC6. learn how to multi-task relevant activities		
Knowledge and Under	Knowledge and Understanding (K)		

K	Knowledge and Understanding (K)			
A	Context  The user/individual on the job needs to know and understand:  KA1. company's policies on: preferred language of communication, reporting and escalation policy, quality delivery standards, and personnel management KA2. reporting structure			
B. Technical Knowledge  The user/individual on the job needs to R KB1. communicate effectively KB2. build team coordination		•		









#### **Coordinate with others**

Ski	Skills (S) [Optional]			
A.	Core Skills/	Communication skills		
	Generic Skills	The individual on the job needs to know and understand how to:		
		SA1. read and write preferred language of communication as prescribed by the		
		company		
		SA2. read job sheets and interpret technical details mentioned in the jobsheet		
В.	<b>Professional Skills</b>	Decision making		
		The individual on the job needs to know and understand:		
		SB1. how to spot and communicate potential areas of disruptions to work process		
		and report the same		
		SB2. when to report to supervisor and when to deal with a colleague individually,		
		depending on the type of concern		
		Reflective thinking		
		The individual on the job needs to know and understand how to:		
		SB3. improve work processes by interacting with others and adopting best		
		practices		
		Critical thinking		
		The individual on the job needs know and understand how to:		
		SB4. spot process disruptions and delays and report and communicate with solutions		







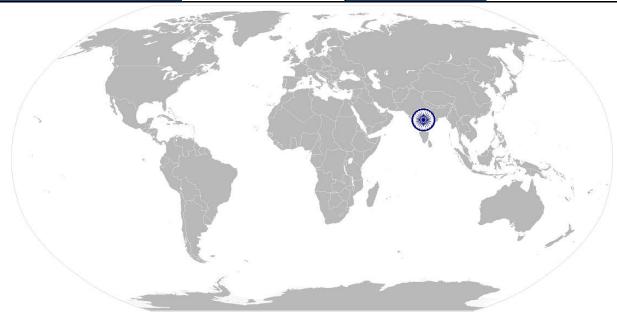




#### **Coordinate with others**

# **NOS Version Control**

NOS Code	G&J/N9902		
Credits (NSQF)	TBD	Version number	1.1
Industry	Gem & Jewellery	Drafted on	29/05/13
Industry Sub-sector	Cast and Diamond-set jewellery	Last reviewed on	15/06/15
		Next review date	15/08/16





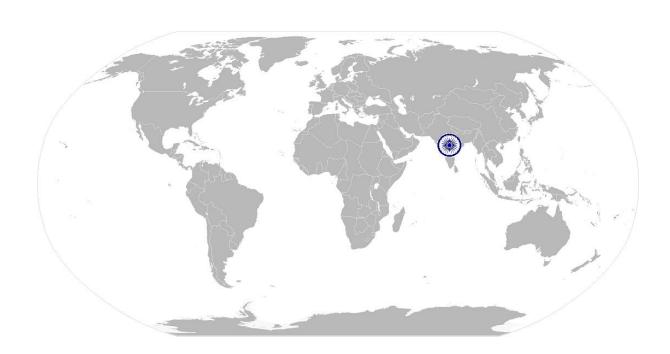






**Maintain occupational health and safety** 

# National Occupational Standard



#### **Overview**

This unit is about commitment towards reporting potential hazards, taking preventive measures to contain accidents in order to make the work environment safe for self and colleagues and maintaining occupational health and safety.









G&J/N9905	Maintain occupational health and safety

Unit Code	G&J /N9905	
Unit Title (Task)	Maintain occupational health and safety	
Description	This OS unit is about being aware of, communicating and taking steps towards minimizing potential hazards and dangers of accidents on the job and maintaining occupational health and safety	
Scope	This unit/task covers the following:	
	<ul> <li>Understand potential sources of accidents</li> <li>to avoid accidents related to use of potentially dangerous chemicals, sharp tools, hazards from machines and such as heating lamps</li> <li>Use safety gear to avoid accidents</li> <li>wear safety gear such as goggles, mask, gloves, ear plugs</li> </ul>	
	Actively participate in the health and safety awareness campaigns	
	<ul> <li>process flow improvements that can reduce anticipated or repetitive hazards</li> <li>mishandling of tools, machines or hazardous materials</li> <li>electrical problems that could result in accident</li> </ul>	

#### Performance Criteria(PC) w.r.t. the Scope

KB1.

KB2.

Knowledge

Element	Performance Criteria		
Communicating	To be competent, the user/individual on the job must be able to:		
potential accident	PC1. spot and report potential hazards on time		
points	PC2. follow company policy and rules regarding use of hazardous materials		
	PC3. attend and actively participate in the health and safety campaigns organised		
	by the company		
Using safety gear	To be competent, the user/individual on the job must be able to:		
	PC4. use or wear safety gear as per the rules of the company		
Knowledge and Understanding (K)			
A. Organizational	The user/individual on the job needs to know and understand:		
Context	KA1. company's policies on: safety and hazards and personnel management		
	KA2. reporting structure		
B. Technical The user/individual on the job needs to know and understand:			

how different chemicals react and what could be the danger from them

how to use machines and tools without suffering bodily harm









G&J/N9905 Maintain occupational health and safety

Maintain occupational health and safety				
Skills (S) [Optional]				
A. Core Skills/	Communication skills			
Generic Skills	The individual on the job needs to know and understand how to:			
	SA1. effectively communicate the danger			
	Organising skills			
	The individual on the job needs to know and understand how to:			
	SA2. keep all the tools in an organised manner so as to avoid accidents			
	SA3. keep the work environment safe and clean			
B. Professional Skills	Decision making			
b. Professional Skills				
	The individual on the job needs to know and understand how to:			
	SB1. report potential sources of danger			
	SB2. follow prescribed procedure in the event of an accident			
	SB3. wear appropriate safety gear to avoid an accident			
	Reflective thinking			
	The individual on the job needs to know and understand to:			
	SB4. learn from past mistakes regarding use of hazardous machines or chemicals			
	Critical thinking			
	The individual on the job needs to know and understand how to:			
	SB5. spot dangers			
	Decision making			
	The individual on the job needs to know and understand how to:			
	SB6. report potential sources of danger			
	SB7. follow prescribed procedure in the event of an accident			
	SB8. wear appropriate safety gear to avoid an accident			





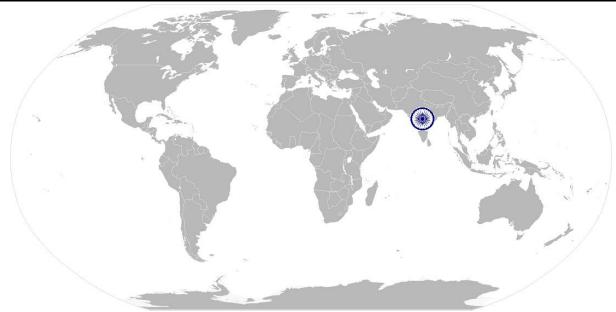




#### Maintain occupational health and safety

# **NOS Version Control**

NOS Code	G&J/N9905		
Credits (NSQF)	TBD	Version number	1.1
Industry	Gem & Jewellery	Drafted on	29/05/13
Industry Sub-sector	Cast and Diamond-set jewellery	Last reviewed on	15/06/15
		Next review date	15/08/16









Keywords /Terms	Description	
Sector	Sector is a conglomeration of different business operations having similar	
	business and interests. It may also be defied as a distinct subset of the	
	economy whose components share similar characteristics and interests.	
Sub-sector	Sub-sector is derived from a further breakdown based on the	
	characteristics and interests of its components.	
Occupation	Occupation is a set of job roles, which perform similar/ related set of	
E	functions in an industry.	
Function	Function is an activity necessary for achieving the key purpose of the	
	sector, occupation, or an area of work, which can be carried out by a	
	person or a group of persons. Functions are identified through functional analysis and form the basis of OS.	
Sub-function	Sub-functions are sub-activities essential to fulfil the achieving the	
Sub-runction	objectives of the function.	
Job role	Job role defines a unique set of functions that together form a unique	
303 1016	employment opportunity in an organisation.	
Occupational Standards	OS specify the standards of performance an individual must achieve	
(OS)	when carrying out a function in the workplace, together with the	
	knowledge and understanding they need to meet that standard	
	consistently. Occupational Standards are applicable both in the Indian	
	and global contexts.	
Performance Criteria	Performance criteria are statements that together specify the standard of	
performance required when carrying out a task.		
National Occupational	NOS are occupational standards which apply uniquely in the Indian	
Standards (OS)		
Qualifications Pack (QP)   QP comprises the set of OS, together with the educational, t		
	other criteria required to perform a job role. A QP is assigned a unique	
qualifications pack code.		
Unit Code  Unit code is a unique identifier for an Occupational Standard,		
denoted by an 'N'		
Unit Title	Unit title gives a clear overall statement about what the incumbent	
Description	should be able to do.	
Description	Description gives a short summary of the unit content. This would be helpful to anyone searching on a database to verify that this is the	
	appropriate OS they are looking for.	
Scope	Scope is a set of statements specifying the range of variables that an	
30000	individual may have to deal with in carrying out the function which have	
	a critical impact on quality of performance required.	
Knowledge and	Knowledge and understanding are statements which together specify the	
Understanding	technical, generic, professional and organisational specific knowledge	
	that an individual needs in order to perform to the required standard.	
Organisational Context	Organisational context includes the way the organisation is structured	
	and how it operates, including the extent of operative knowledge	
	managers have of their relevant areas of responsibility.	
Technical Knowledge	Technical knowledge is the specific knowledge needed to accomplish	
	specific designated responsibilities.	



#### Qualifications Pack for Filer and Assembler





Core Skills/ Generic Skills	Core skills or generic skills are a group of skills that are the key to learning and working in today's world. These skills are typically needed in any work environment in today's world. These skills are typically needed in any work environment. In the context of the OS, these include communication related skills that are applicable to most job roles.	
Keywords /Terms	Description	
IPR	Intellectual Property Rights	
Mohs	Mohs scale of mineral hardness	
NOS	National Occupational Standard(s)	
NSQF	National Qualifications Framework	
NVEQF	National Vocational Education Qualifications Framework	
NVQF	National Vocational Qualifications Framework	
QP	Qualifications Pack	



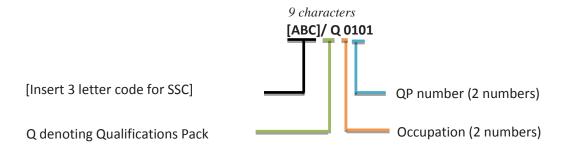




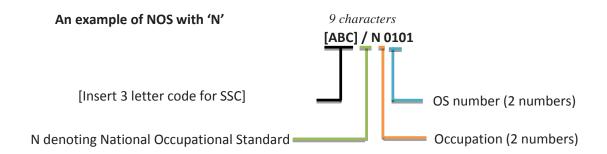
#### **Annexure**

#### **Nomenclature for QP and NOS**

#### **Qualifications Pack**



#### **Occupational Standard**



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#### Qualifications Pack for Filer and Assembler





The following acronyms/codes have been used in the nomenclature above:

Sub-sector	Range of Occupation numbers	
Handmade gold and gems-set jewellery	01-20	
Cast and diamond-set jewellery	21-40	
Diamond processing	41-60	
Gemstone processing	61-80	
Jewellery retailing	81-98	

Sequence	Description	Example
Three letters	Industry name	G&J
Slash	/	/
Next letter	Whether <b>Q</b> P or <b>N</b> OS	N
Next two numbers	Occupation code	01
Next two numbers	OS number	01







#### CRITERIA FOR ASSESSMENT OF TRAINEES

Job Role Filer & Assembler

Qualification Pack G&J/Q2901

#### **Sector Skill Council** Gem & Jewellery

#### **Guidelines for Assessment**

- 1. Criteria for assessment for each Qualification Pack will be created by the Sector Skill Council. Each Performance Criteria (PC) will be assigned marks proportional to its importance in NOS. SSC will also lay down proportion of marks for Theory and Skills Practical for each PC.
- 2. The assessment for the theory part will be based on knowledge bank of questions created by the SSC.
- 3. Individual assessment agencies will create theory question papers for candidates at every examination/training centre. (as per assessment criteria below)
- 4. Individual assessment agencies will create practical tests for skill evaluation for candidates at every examination/training centre. (as per assessment criteria below)
- 5. To pass the Qualification Pack, every candidate should score a minimum of 50% in theory and 70% in practical to successfully clear the assessment.
- 6. In case of successfully passing only certain number of NOS's, the candidate is eligible to take subsequent assessment on the balance NOS's to pass the Qualification Pack.

				Marks Allocation	
		Total Marks (80+20)	Out Of	Theory	Skills Practical
1.G&J/N2901 File and assemble the cast jewellery piece	PC1. remove sprues and extra metal to achieve finish as per design requirement with minimum precious metal, diamond and stone loss		11	1	10
	PC2. link components of different product types as per design requirement and utility of the product	75	6	1	5
	PC3. assemble different parts of jewellery piece with required flexibility and durability		13	3	10



#### Qualifications Pack for Filer & Assembler





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	PC4. repair the casting defects in the jewellery pieces as per the QC policy of the company		7	2	5
	PC5. deliver product in time to the next stage in the process flow		5	0	5
	PC6. file and assemble number of jewellery pieces as per target deliverable and quality approved by the supervisor		12	2	10
	PC7. appropriately finish surfaces required as per QC policy		11	1	10
	PC8. achieve minimum precious metal and stone loss after filing		5	0	5
	PC9. achieve maximum number of quality control approved jewellery piece		5	0	5
		Total	75	10	65
2.G&J/N9901 Respect and maintain IPR	PC1. be able to spot plagiarism and report		3	2	1
	PC2. be aware of patents and IPR	9	4	1	3
	PC3. not be involved in IPR violations		2	1	1
		Total	9	4	5
3.G&J/N9902 Coordinate with others	PC1. understand the work output requirements		2	1	1
	PC2. comply with company policy and rule		1	0	1
	PC3. deliver quality work on time as required by reporting any anticipated reasons for delays	8	1	0	1
	PC4. put team over individual goals		1	1	0
	PC5. be able to resolve conflicts		1	0	1
	PC6. learn how to multi-task relevant activities		2	1	1



### Qualifications Pack for Filer & Assembler





		Total	8	3	5
4. G&J/N9905 Maintain occupational health and safety	PC1. spot and report potential hazards on time		2	1	1
	PC2. follow company policy and rules regarding use of hazardous materials	8	2	0	2
	PC3. attend and actively participate in the health and safety campaigns organised by the company	0	2	1	1
	PC4. use or wear safety gear as per the rules of the company		2	1	1
		Total	8	3	5